

ADHESIVE



It is a polyurethane based adhesive that contains solvent mixture for natural and / or artificially manufactured mosaic stones. A stronger adhesion may be achieved by heating at 65 ° C, as may be done coldly.

Technical Data

Base	Polyurethane, Solvent
Color	Colorless
Density	0.85 ± 0,01 g/cm ³
Viscosity	2250 ± 250 cP (Brookfield HA-5, 150 rpm, 23 °C)
Drying time	10 – 15 minutes

PROCESSING

Processing temperature;

Do not process adhesive and materials to be bonded below + 18 °C. Undercooled adhesive should be warmed up at room (not with open flame) temperature at least 24 h. Stirr well before use.

Preparation;

The surfaces must be dry and free of dust and grease. Use ALBOPRIMER 8400 to clean the surfaces.

Bonding;

Double-sided application: Arrange the stones onto the mold. Apply the adhesive onto the back surfaces of the stones and to the net. Bring together the stones and the net without losing time. Lightly press on and wait to dry.

One-sided application: Make the pattern of the stones on the mold. Put the net on the stones. Apply the adhesive so that the stones and the net are wetted together and wait for it to dry.

CLEANING

Cleaning and thinning with **ALBOPRIMER 8400**.

SPECIAL NOTES

Application method;

Brush or machine.

Storage;

Keep the adhesive vessels tightly closed in order to avoid the evaporation of solvents and at the temperature of room. The storage time is about 12 mounts at +18 °C.

SAFETY

Read our Safety Data Sheet and label of product before use.

Be careful to the directions given in the Dangerous Substance Regulation.

Keep the safety data sheet under your hand for unexpected situations.

PACKAGING AND STOCK NUMBER

14 kg	(YP-710100-0901)
25 kg	(YP-710100-1101)
175 kg	(YP-710100-1301)

Please, for safety related data refer to the safety data sheet!